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# **Report on Industrial Visit to ACG Associated Capsules Pvt. Ltd, Dahanu**

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SEPTEMBER 22, 2018  
MALIBA PHARMACY COLLEGE

## Report on Industrial Visit to ACG Associated Capsules Pvt. Ltd., Dahanu

Date of visit	September 24, 2018
Place of visit	ACG Associated Capsules Pvt. Ltd., Dahanu.
Coordinators from college	Dr. Furqan Maulvi, Samresh Pal Roy, Dr. Vilas Surana, Dr. Nidhi Kher
Approved by	Dr. Shailesh A. Shah, Principal
Participating students	Thirty two students of 7 <sup>th</sup> semester B. Pharm
Accompanying faculty members	Dr. Sanjay Tiwari Mr. Richa Champaneria
Coordinators from industry	MS. LEENA AMANNA [leena.amanna@acg-world.com] MANAGER CORP. MARKETING & CHAIRMAN'S OFFICE 1001, Dalamal House, 10th Floor, Nariman Point, Mumbai 91-7506060988   Phone : +91-22-30089450 www.acg-world.com Mr. Ganesh Vichare, HR department Mr. Shubham Srivastav

The Educational visit to ACG Associated Capsules Pvt. Ltd, Dahanu was organized by Maliba Pharmacy College on 22<sup>th</sup> Sep 2018. Thirty two students of final year B.Pharm participated in this visit. We started our journey at 3:30 AM from Majura Gate, Surat and reached the destination at 08:30 AM. After breakfast, Mr. Ganesh gave us a brief introduction about ACG. It is the largest manufacturer of hard gelatin and HPMC capsule shells in Asia, with its clientele spread across the globe.

After wearing personal protective gears, we started our visit from the warehousing area, where we got to learn how the raw and packaging materials are stored and labeled. We were explained about batch number, lot number, issue date, expiration date, retest date, and storage conditions for raw materials. There were using in-house software for digital data maintenance. Then we were taken to the dispensing area where we got to know about the procedure for dispensing of raw and packaging materials according to given MRO (material request order) provided by the production manager. Next, we visited was manufacturing area where we were shown the processing of raw materials before they are used to prepare shells. It included mucilage preparation and color processing areas. We learned how to check the compatibility of two shades during mucilage development, which are used for manufacturing of the capsules. The company possesses the know-how on more than 5000 different colors. The instrumentation and working related to production, printing and packaging of capsule shells (of

different fill volumes) was also demonstrated. It was interesting to see the shells which are used for animals, ranging from rats to elephants. Finally, we visited the quality control section which deals with testing and release of raw materials and finished shells. Working of quality control instruments, such as, gas chromatography and IR spectroscopy was explained. It was truly a learning experience for us.

A delicious lunch was provided to us at the end of visit. Finally, our feedback forms were collected by Mr. Ganesh. The visit ended with a vote of thanks to Mr. Ganesh, who accompanied us during the visit. We were back to Surat at 11:30 PM.

**Prepared By: B.Pharm (Final Year Students)**

**September 22, 2018**



